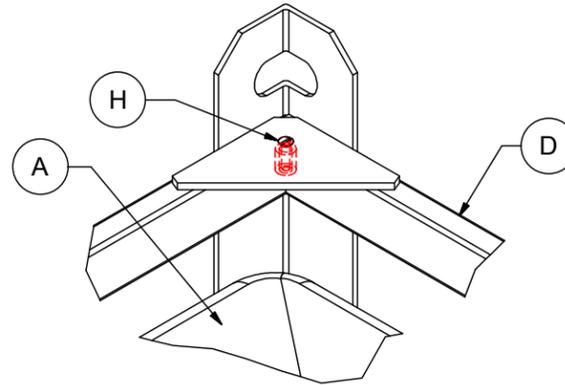


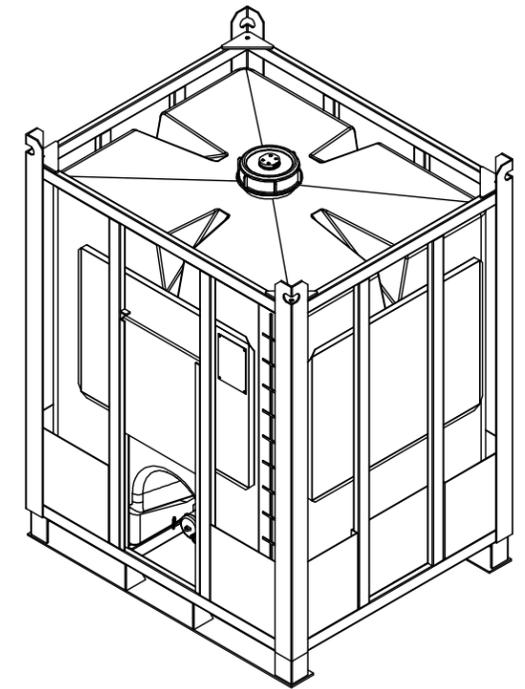
NOTES:

1. CAPACITY: 250 IMP GAL (1130 L)
2. TARE WEIGHT: 550 LBS (260 KG)
3. PRIMARY MARKINGS: U.N. 31HA1/Y/

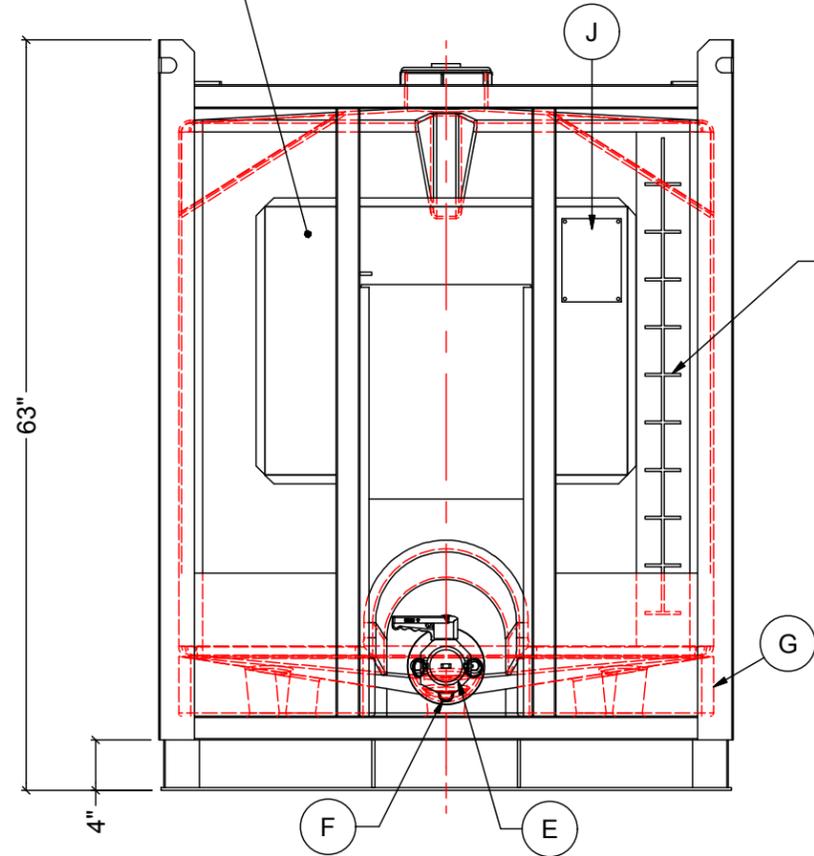
STACKING BRACKET DETAIL (H)



MATERIALS LIST		
ITEM	DESCRIPTION	NOTES
A	PTC-250 HDPE BOTTLE	
B	6" ORANGE HDPE THREADED LID WITH GASKET (EPDM OR VITON) AND TIE DOWN	
C	2" COMBI-VENT - VACUUM AND PRESSURE RELIEF (OPTIONAL)	IN LID
D	STEEL FRAME WITH 12" KICK PLATES AND VALVE PROTECTION GATE	
E	2IN POLYPRO BALL VALVE-CAM LOCK FITTING	
F	VALVE MOUNTING HARDWARE KIT	
G	BLACK POLY FRAME PILLOW	
H	FRAME CORNER STACKING BRACKET WITH SCREW	4 PLACES
J	ALUMINUM U.N. FRAME TAG	

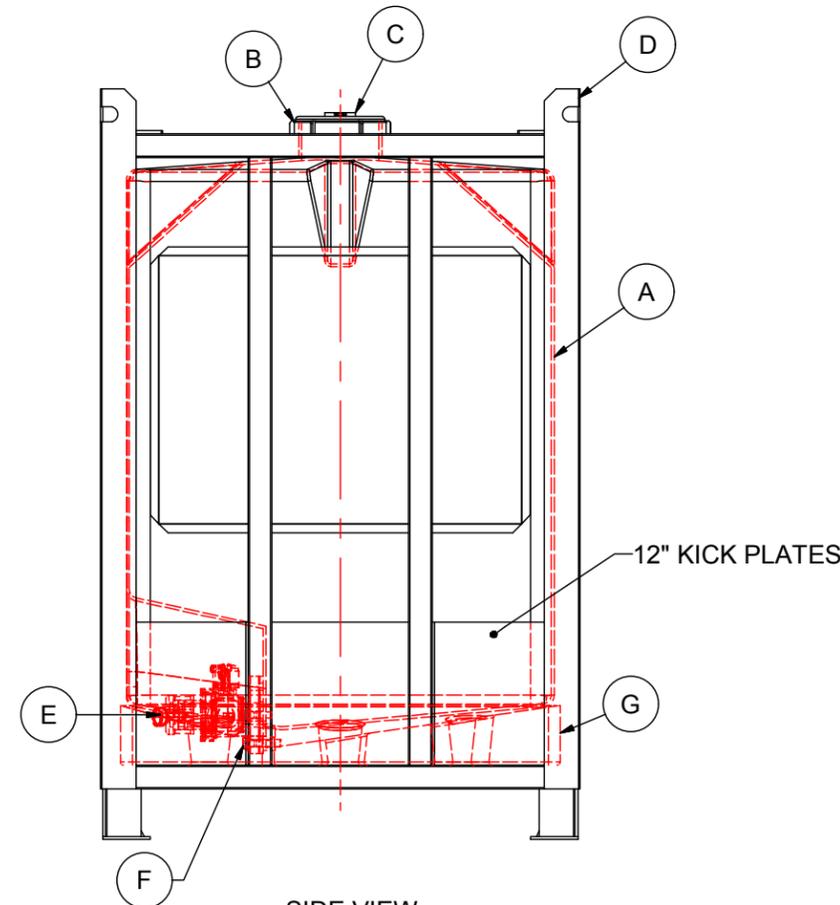


INNER SUPPORT PLATE



GRADUATIONS (MOLDED IN BOTTLE)

FRONT VIEW



SIDE VIEW

REV	DATE	DESCRIPTION	BY	APPD	REVD
REVISIONS					
CUSTOMER					
TITLE		ACO JOB NO:			
250 IG PALLET TANK WITH 12" KICK PLATES		PURCHASE ORDER NO:			
		PURCHASER'S EQUIP. NO:			
THIS DRAWING IS THE PROPERTY OF ROTOPLAST INC. AND SHALL NOT BE COPIED OR TRANSFERRED WITHOUT THE WRITTEN CONSENT OF ROTOPLAST INC.					
ENGINEERS SEAL		ACO CONTAINER SYSTEMS DIVISION OF ROTOPLAST INC.			
PICKERING - ONTARIO - CANADA					
ACO CONTAINER SYSTEMS DIVISION OF ROTOPLAST INC. 794 MCKAY RD. PICKERING, ONTARIO, CANADA TEL. 905-683-8222 FAX 905-683-2969		DESIGNED			
		DRAWN	WM		
		CHECKED			
		APPROVED			
		SCALE	N.T.S.		
		DATE	15-03-16		
DWG No		PTC-250		REV	0