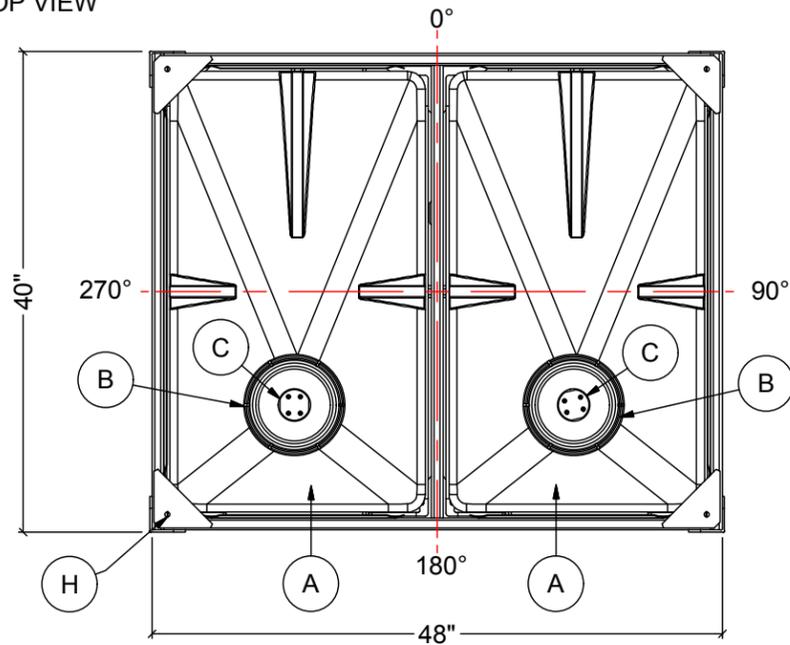


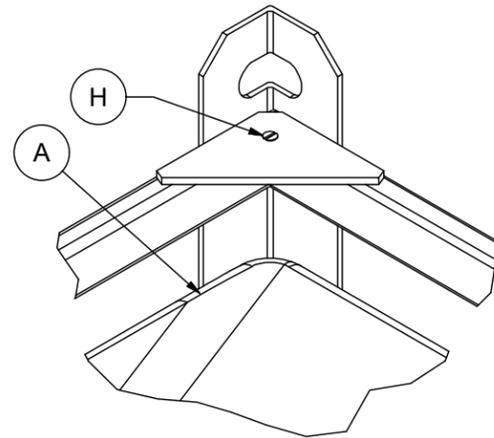
TOP VIEW



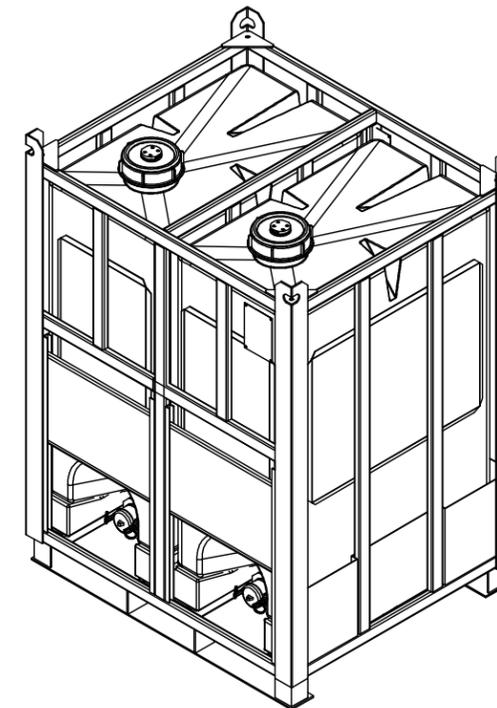
NOTES:

1. CAPACITY: 135 IMP GAL (615 L)
2. TARE WEIGHT: 695 LBS (315 KG)
3. PRIMARY MARKINGS: U.N. 31HA1/Y/

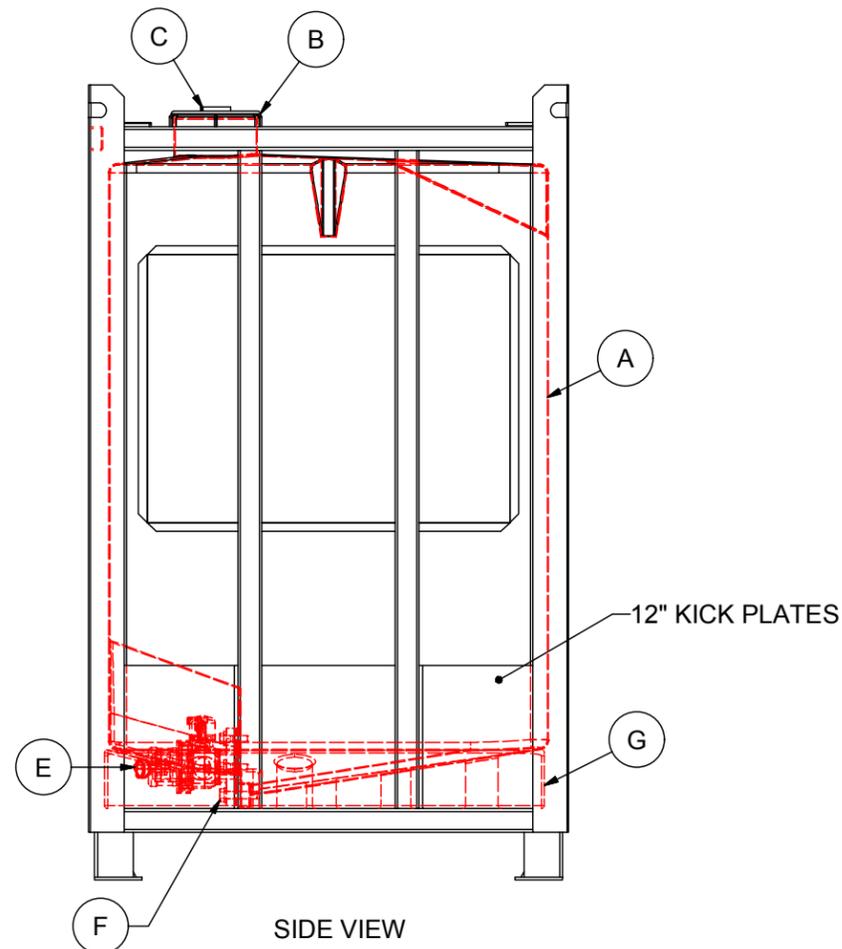
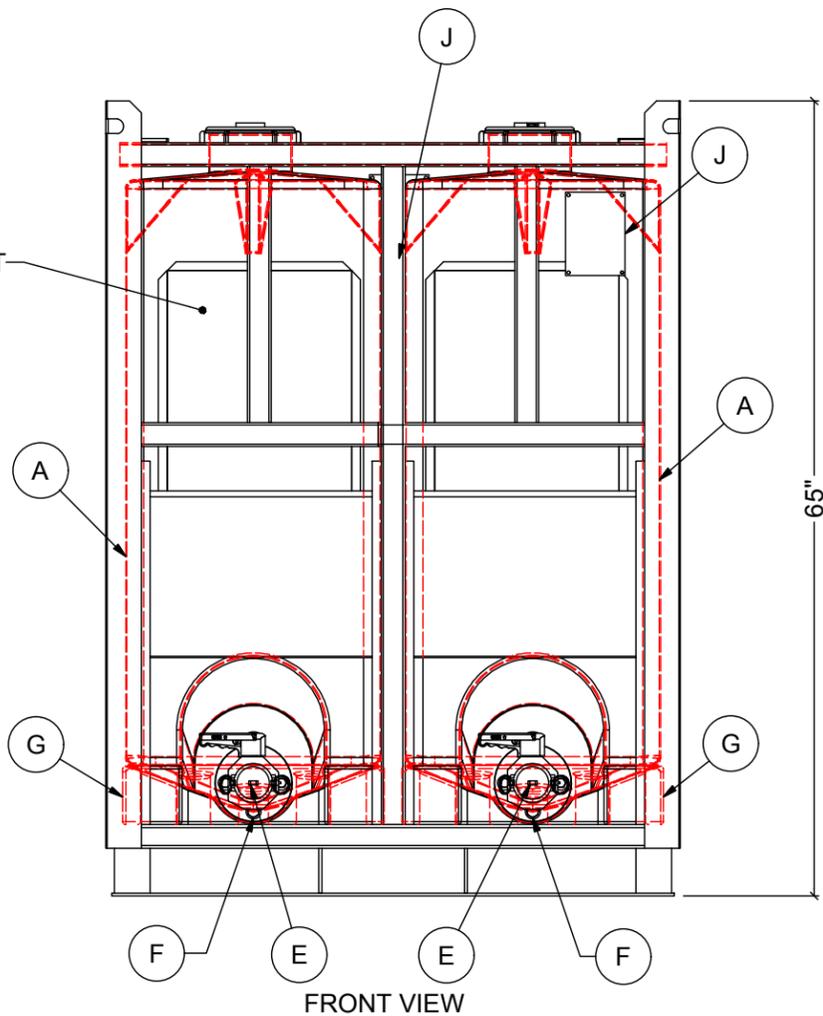
STACKING BRACKET DETAIL (H)



MATERIALS LIST			
ITEM	ITEM QTY	DESCRIPTION	NOTES
A	2	PTC-135 HDPE BOTTLE	
B	2	6" ORANGE HDPE THREADED LID WITH GASKET (EPDM OR VITON) AND TIE DOWN	
C	2	2" COMBI-VENT - VACUUM AND PRESSURE RELIEF (OPTIONAL)	IN LID
D	1	STEEL FRAME WITH 12" KICK PLATES AND VALVE PROTECTION GATES	
E	2	2" BALL VALVE (POLYPRO OR STAINLESS STEEL) WITH GASKET (EPDM OR VITON)	FNPT OR CAMLOC
F	2	VALVE MOUNTING HARDWARE KIT	
G	2	BLACK POLY FRAME PILLOW	
H	4	FRAME CORNER STACKING BRACKET WITH SCREW	
J	2	ALUMINUM U.N. FRAME TAG	



INNER SUPPORT PLATE



REV	DATE	DESCRIPTION	BY	APPD	REVD
REVISIONS					
CUSTOMER					
TITLE		ACO JOB NO:			
TWO 135 IG PALLET TANKS		PURCHASE ORDER NO:			
		PURCHASER'S EQUIP. NO:			
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ENGINEERS SEAL		ACO CONTAINER SYSTEMS DIVISION OF ROTOPLAST INC. <small>PICKERING - ONTARIO - CANADA</small> ACO CONTAINER SYSTEMS DIVISION OF ROTOPLAST INC. 794 MCKAY RD. PICKERING, ONTARIO, CANADA TEL. 905-683-8222 FAX 905-683-2969 DWG No			
		DESIGNED		DRAWN	
		CHECKED		WM	
		APPROVED		SCALE	
		DATE		N.T.S.	
		PTC-2-135		04-04-16	
		REV		0	